

# PRELIMINARY ISSUE

Page 1

Work Order ID 64689

Tuesday, December 14, 2010 10:08:30 AM



Item ID: D4298-016

Accept



Setup

Start



Revision ID: PRELIM

Stop



Item Name: Clip Stop

Start Date: 12/14/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/15/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *MP*

Date: *10-12-14*

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4298	PA1

100



Doosan

Memo

0.00

*AD 10/12/14*

Doosan Lathe

110



QC2- Inspect parts off machine FAI/FAIB

0.00

*SA 10/12/14*

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

*S.A 10/12/14*

QC

Memo

0.00

Quality Control

122 Sun Lab

c'sink as per Dug

*J.P. 10/12/15 ①*  
*E.S. 10/12/15 ①*

*10-12-15*

125 QC5

QC5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 64689**

Tuesday, December 14, 2010 10:08:30 AM



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Item ID: D4298-016

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Clip Stop

Start Date: 12/14/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/15/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Identify as per dwg &amp; Stock Location: C-A

0.00

SD 10/12/15

(1)

Packaging

Memo

B 64165

0.00

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

*MF*  
*10-12-15*

**POSITIVE RECALL**EFFECTIVE 10/12/14 AUTH h

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 1

Tuesday, December 14, 2010 10:08:29 AM

Work Order ID: 64689



Parent Item: D4298-016



Parent Item Name: Clip Stop

Start Date: 12/14/2010

Required Date: 12/15/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 10.11.25 new issue EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased		No		100	f	21.5850	0.14	0.147368			

6061-T6 Round Bar .500"



Location	Loc Qty	Loc Code
MAT	21.585	
114488	21.585	

.2 10/12/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	84689
Description: CLIP STOP	Part Number:	D4298-016
Inspection Dwg: 13939 - Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

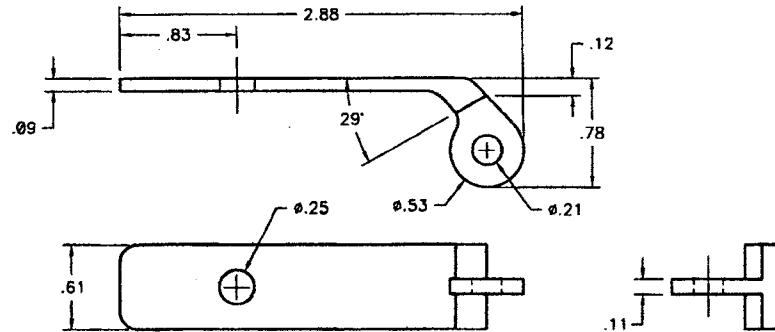
## X First Article      X Prototype

Measured by:	
Date:	10/12/14

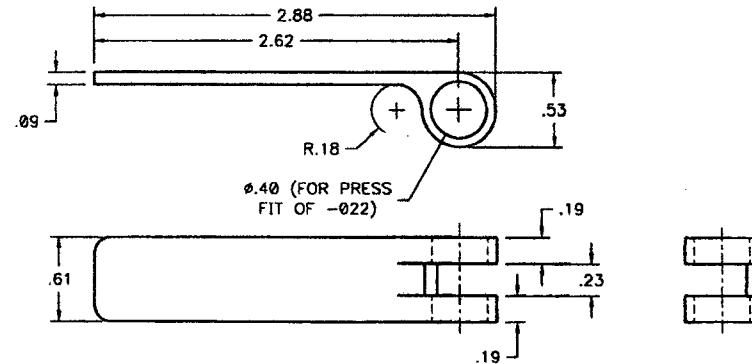
Audited by:	J.A
Date:	10/12/14

<b>Prototype Approval:</b>	
<b>Date:</b>	

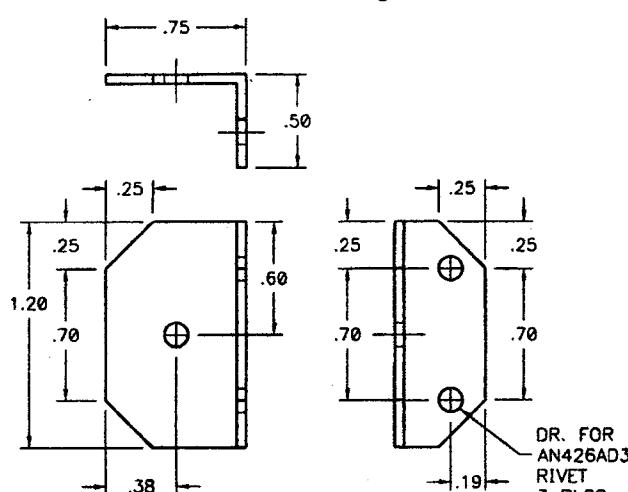
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



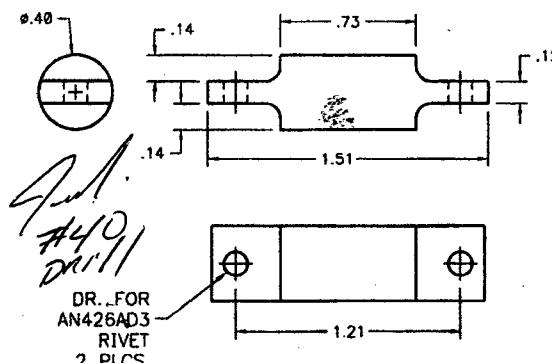
-013 HINGE



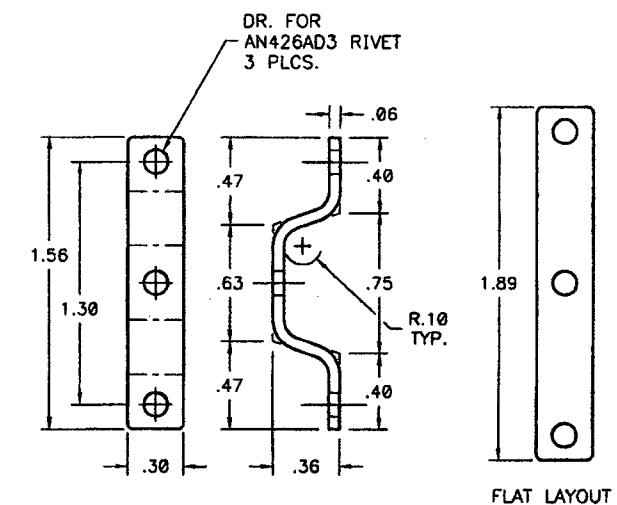
-014 HINGE



-015 CLIP ANGLE



-016 CLIP STOP



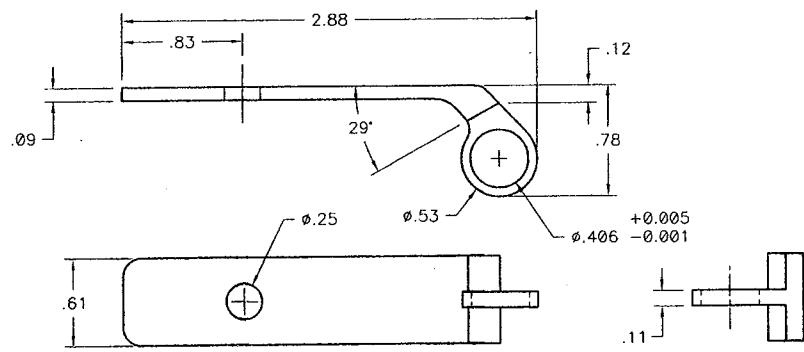
-017 CLIP STOP MOUNT

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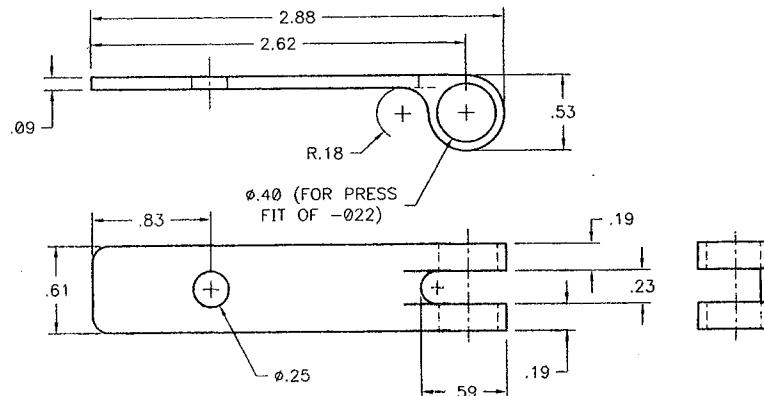
Era Helicopters LLC

TITLE  
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CHART HOLDER, AW139

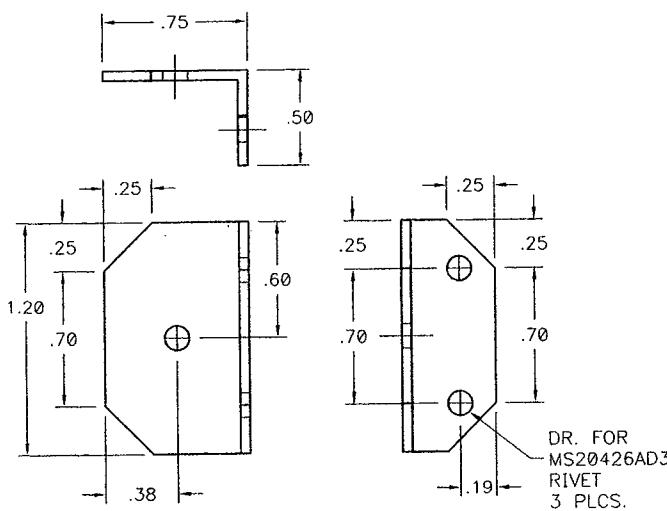
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SHT 8 OF 10  
REV. A



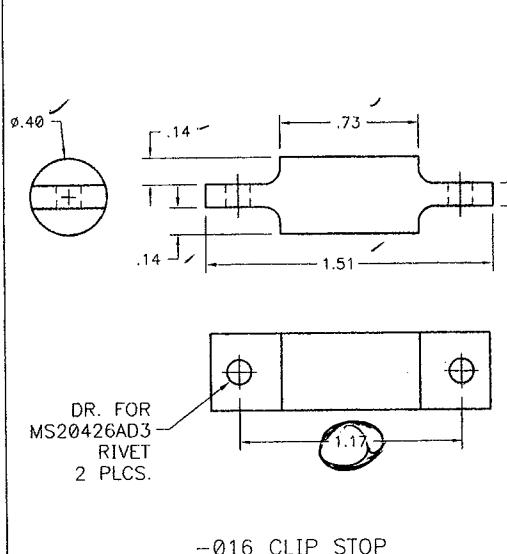
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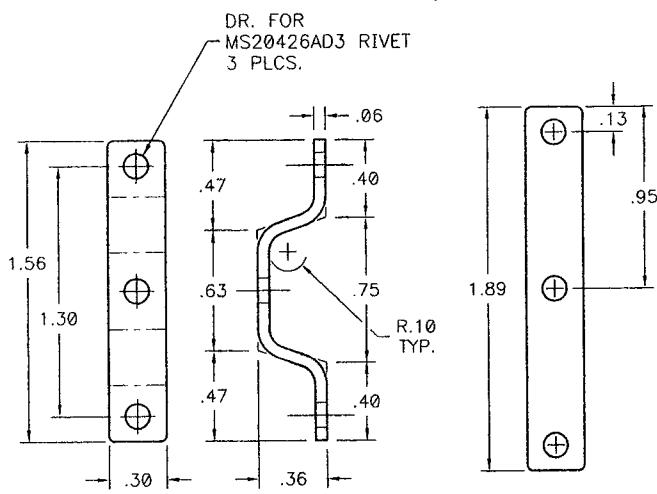
-014 HINGE



-015 CLIP ANGLE



-016 CLIP STOP



-017 CLIP STOP MOUNT

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